

# Rail and Trolley Assembly

## ⚠ WARNING

To prevent SERIOUS INJURY:

- DO NOT connect power until instructed.
- Keep hands and fingers clear from sprocket during operation.
- Wear gloves when installing chain and cable.
- Keep hands and fingers away from joints and possible sharp edges.



## ⚠ CAUTION

- DO NOT connect power until instructed.
- To prevent INJURY, keep hands and fingers away from joints and possible sharp edges.
- Wear gloves when installing chain/belt and cable.

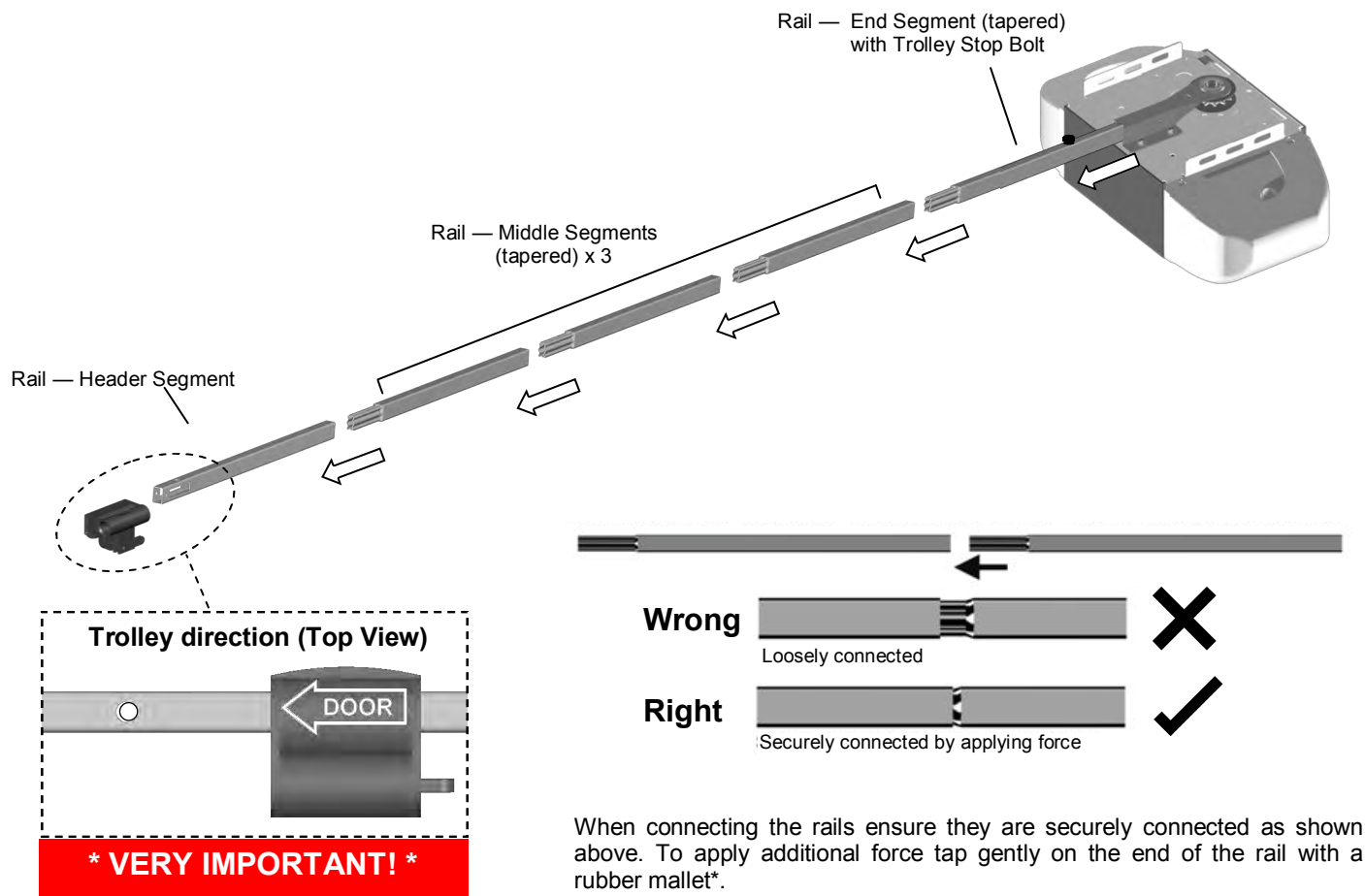


Fig.1

### To Assemble Rail and Opener

1. Prepare the rails as shown in Fig.1.
2. Connect the rails starting with the Header Segment. Insert the tapered ends into open ends, apply any additional force necessary by tapping the Rail on padded flooring. Ensure the End Segment has Trolley Stop Bolt facing up. Make sure the rails are securely joined together as shown.
3. Slide the Trolley onto the rail from the Header Segment. Make sure the arrow is pointing towards the door as shown .
4. Connect the rail assembly to the Rail Bracket on the Opener.